



## Geon™ Advex™ L6105 natural Rigid Polyvinyl Chloride

### Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• High Stiffness	• Low CLTE	
Uses	• General Purpose	• Profiles	
Forms	• Cube		
Processing Method	• Extrusion		

### Technical Properties <sup>1</sup>

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.48	1.48	ASTM D792
PVC Cell Classification	12474	12474	ASTM D1784
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus <sup>2</sup>	685000 psi	4720 MPa	ASTM D638
Tensile Strength <sup>2</sup> (Yield)	7950 psi	54.8 MPa	ASTM D638
Flexural Modulus	658000 psi	4540 MPa	ASTM D790
Flexural Strength	13800 psi	95.1 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.125 in (3.18 mm), Compression Molded	0.80 ft·lb/in	43 J/m	ASTM D256A
Drop Impact Resistance 73°F (23°C) <sup>3</sup>	1.20 in·lb/mil	53.4 J/cm	ASTM D4226
73°F (23°C) <sup>4</sup>	1.20 in·lb/mil	53.4 J/cm	
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore D, 15 sec)	81	81	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load 66 psi (0.45 MPa), Annealed <sup>5</sup>	174 °F	78.9 °C	ASTM D648
66 psi (0.45 MPa), Annealed, 0.125 in (3.18 mm) <sup>6</sup>	171 °F	77.2 °C	
Deflection Temperature Under Load 264 psi (1.8 MPa), Annealed <sup>5</sup>	171 °F	77.0 °C	ASTM D648
264 psi (1.8 MPa), Annealed, 0.125 in (3.18 mm) <sup>6</sup>	165 °F	73.9 °C	
CLTE - Flow	2.5E-5 in/in/°F	4.6E-5 cm/cm/°C	ASTM D696
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating <sup>7</sup> 0.0591 to 0.118 in (1.50 to 3.00 mm), natural	V-0	V-0	UL 94

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## Processing Information

Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	360 to 380 °F	182 to 193 °C

## Notes

<sup>1</sup> Typical values are not to be construed as specifications.

<sup>2</sup> Type I, 0.20 in/min (5.1 mm/min)

<sup>3</sup> Procedure A, C.125 Dart

<sup>4</sup> Procedure B, C.125 Dart

<sup>5</sup> Annealed at 60 deg.C

<sup>6</sup> Annealed at 50 deg.C

<sup>7</sup> Also capable of meeting 5VA flame rating.

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